



DRAWING #
10-3100.

REVISIONS		
REV.	DESCRIPTION	DATE
A	INITIAL RELEASE	1/29/2013

HYDRA BED CUT LIST

GROUP "HB-200 FLAT IRON"

MATERIAL	REORDER	QTY.	CUT LENGTH	NOTES
FI 1/4 x 1-1/4	80	107	8-5/8	FRAME PARTS
FI 1/4x1-1/2	120	48	20-3/16	FLOOR FRAME JIG
		48	4-1/2	MARRIAGE JIG
		drop	1-1/4	MARRIAGE JIG
FI 1/4x1	20	39	6-1/8	HEADACHE RACK
FI 1/4x2	20	70	3-1/4	FLOOR FRAME JIG
FI 1/4 x 5	160	24	77	200 BED FRAME RACK
FI 3/8x1-1/4	60	24	3-3/4	HEADACHE RACK
		48	5-1/4	MARRIAGE JIG
		48	3-3/8	MARRIAGE JIG
		DROP	2	FRAME PARTS
FI 3/8 x 3	580	48	82-3/4	200 RACK NOTE 1, 2
		48	43-5/16(exact)	RUB RAIL NOTE 3,4
		48	3-7/8	FLOOR FRAME JIG
		96	2-7/8	FLOOR FRAME JIG
FI 3/8 x 4	40	60	6-9/16	FLOOR FRAME JIG
FIC 1/2 x 1-1/2 CF	288	24 68-7/16		200 BED FRAME RACK
		24 69-7/8		REAR ASSEMBLY
AI 1-1/2x1-1/2x1/4	80	52	11 1/2	FRAME FIXTURE13 CUTS
		52	5 7/8	MARRIAGE FIXTURE 13 CUT

1. sides for HB-100 are 68-3/4
2. sides for HB-305 are 95-3/4
3. rub rails for HB-100 are 29-5/16
4. rub rails for HB-305 are 56-5/16

GROUP " HB-355 FLAT IRON"

MATERIAL	REORDER	QTY.	CUT LENGTH	NOTES
FI 1/4 x 1-1/4		80	107	8 5/8 FRAME PARTS
FI 1/4 X 1-1/2		120	48 20-3/16	FLOOR FRAME JIG
			48	4 1/2 MARRIAGE JIG
			48	3 3/8 FLOOR FRAME JIG
			48	2 1/2 FLOOR FRAME JIG
		drop		1 1/4 MARRIAGE JIG
FI 1/4x1		20	39	6 1/8 HEADACHE RACK
FI 1/4 X 5		240	24 83-3/4	355 BED FRAME RACK
FI 3/8x1-1/4		60	24	3 3/4 HEADACHE RACK
			48	5 1/4 MARRIAGE JIG
			48	3 3/8 MARRIAGE JIG
		DROP		2 FRAME PARTS
FI 3/8 X 3-1/2		240	48 47-1/2	355 RACK NOTE 3,4
			96	3 1/2 355 BED FRAME RACK
FIC 3/8x3-1/2 CF		576	48 95-3/16	NOTE 1,2
			48 20-3/4	355 BED FRAME RACK
			48	7 1/3 355 BED FRAME RACK
			48	3 5/8 355 BED FRAME RACK
FIC 1/2x1-1/2 CF		288	24	34 355 BED FRAME RACK
			24 77-1/4	REAR ASSEMBLY
AI 1-1/2 X1-1/2 X 1/4		80	52	11 1/2 FRAME FIXTURE13 CUTS
			52	5 7/8 MARRIAGE FIXTURE 13 CUT

1. SIDES FOR HB-250 ARE 82-3/16
2. SIDES FOR HB-555 ARE 119-3/16
3. RUB RAILS FOR HB-250 ARE 34-1/2
4. RUB RAILS FOR HB-555 ARE 71-1/2

GROUP BED TUBING

200 BED TUBING

MATERIAL	REORDER	QTY.	CUT LENGTH	NOTES
ST 1-1/2 X 1-1/2 X.120	860		72 76-11/16	1, 2
			48 30-3/4	2
			48 20-1/4	2
			24	28 2, 3
			24 35-15/16	3
			24	18 3, 4

355 BED TUBING

ST 1-1/2 X 1-1/2 X.120	1080		96 83-7/16	5,6
			24 39-3/8	5,6
			24 31-3/8	5,6
			48 30-3/4	5,6,7
			48 20-1/4	5,6,7
			24	18 5,6,7

HB-200 REAR TUBES

ST 4X4X1/2	24		24 83-1/2	PRECUT
------------	----	--	-----------	--------

HB-355 REAR TUBES

ST 4X4X1/2	24		24 91-1/2,45degree	PRECUT
------------	----	--	--------------------	--------

RESEVOIRS

RT 3X12X3/16	36		36 39-1/2	PRECUT
--------------	----	--	-----------	--------

1. 12 STICKS 3 CUTS @ 76-11/16
1. 12 STICKS 3 CUTS @ 76-11/16
2. 12 STICKS 4 CUTS @ 30-3/4, 4 CUTS @20-1/4, 1 CUT @28,
3. 6 STICKS 2 CUTS @28, 4 CUTS @35-15/16, 2 CUTS @18
4. 1 STICK 12 CUTS @18
5. 12 STICKS 2 CUTS @83-7/16,1 CUT @39-3/8, 1 CUT @31-3/8
5. 12 STICKS 2 CUTS @83-7/16,1 CUT @39-3/8, 1 CUT @31-3/8
6. 12 STICKS 2 CUTS @83-7/16, 1 CUT @30-3/4, 1CUT @20-1/4, 1 CUT @18
6. 12 STICKS 2 CUTS @83-7/16, 1 CUT @30-3/4, 1CUT @20-1/4, 1 CUT @18
7. 6 STICKS 4 CUTS @30-3/4, 4 CUTS @20-1/4

MATERIAL	REORDER	QTY.	CUT LENGTH	NOTES
HEADACHE RACK TUBES				
RT 3X2 X 11GA	480	40	142-5/8	1,3
ST 1-1/4X 1-1/4X 14 GA	384	24	79-1/4	1,6
		120	20-1/2	6
RT 2-1/2X1-1/4X14GA	200	30	79-1/4	2,3
200 ARMS				
ST 3 X 3 X5/16	240	30		93 1,4
355 ARMS				
ST 3-1/2 X 3-1/2X 5/16	240	24	109-7/8	2,5

SIDERAILS 100	SET SAW AT 45 DEGREES	
RT 3 X1 X14GA	35-13/16	19-3/8 AFTER SPLIT
SIDERAILS 200		
RT 3 X1 X14GA	63-13/16	33-3/8 AFTER SPLIT
SIDERAILS 305		
RT 3 X1 X14GA	89-13/16	46-3/8 AFTER SPLIT
SIDERAILS 250		
RT 3 X1 X14GA	43-13/16	23-3/8 AFTER SPLIT
SIDERAILS 355		
RT 3 X1 X14GA	69-13/16	36-3/8 AFTER SPLIT
SIDERAILS 555		
RT 3 X1 X14GA	117-13/16	60-3/8 AFTER SPLIT

1. 24' MATERIAL ONLY
2. 20' MATERIAL ONLY
3. TRIM THE LEAST AMOUNT POSSIBLE OFF ENDS
4. USE PRINT TC-100
5. USE PRINT AR50-100
6. 8 STICKS: 3 CUTS @ 79-1/4 2 CUTS @20-1/2
6. 8 STICKS: 13 CUTS @ 20-1/2

MISC. PARTS LIST

REAR ASSEMBLY

MATERIAL	QTY.	LENGTH	DESCRIPTION
FI 1/4 X 1-1/4	1		2 LINKAGE PLATE SPACER
FI 1/4 X 2	1		1 3/8 HOSE BLOCK
FI 1/4x1	1		3 HOSE HOLD DOWN
FI 3/8 X 3/4	1		2 PIN STOP
FI 3/8 X 1-1/4	1		2 LINKAGE PLATE BLOCK
FI 1 X 1-1/4	1		2 1/2 LINKAGE BAR BLOCK

SPINNERS

PI 1-1/4 X SCH. 40	2		2 SPINNER PIPE
--------------------	---	--	----------------

RESEVOIRS

FI 1/8 X 2-1/2	1		39 RES BAFFLE
FI 3/16 X 2-3/4	2		11 3/4 RES ENDCAP
FI 1/2 X 1/2	2		2 1/2 RES TABS
MT 1.5 X 14 GA.	1		6 RES FILLER NECK

FENDER FLARES

FI 1/4 X 1-1/4	6		2 WIDE FLARES
FI 1/4 X 3	2		3 REGULAR & WIDE FLARES

NEEDS DOUBLE CHECKED

PROPRIETARY & CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF TRIPLE C INC.
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF TRIPLE C INC. IS PROHIBITED.